ESAB Cutmaster 40

Light Industrial hand plasma equipment





ESAB Cutmaster 40 is one of the most affordable, highest quality 110V/230V 12mm(1/2") plasma systems on the market. As part of the TRUE Series, you can rely on the Cutmaster 40 to cut all day at its recommended cutting capacity and to pack more punch when you need it. Comes complete with carry bag, power supply with work lead and ground clamp, 6.1m SL60 torch, welding gloves, shade 5 glasses, operating manual and DVD

- True CutTM 12mm (1/2")
- Max Cut 22mm (7/8")
- Automatic Input Voltage selection 110v/230v
- TD Surelok Technology for better quality cuts and longer parts life
- Lightweight design for maximum portability

Visit **esab.com** for more information.

Industry

- Autobody / restoration repair
- Plumbing and HVAC
- Construction
- Rental Fleets
- Maintainance & Repair
- Ornamental Work



Specifications / Technical data			
Performance			
Recommended Cut	6.3mm @ 110V 12mm @ 230V		
Maximum Cut	15mm @ 110V 22.2mm @ 230V		
Pierce Rating	6.3mm @ 110V 8mm @ 230V		
Max Amperage Output	27A @ 110V 40A @ 230V		
Output Power	3.8 kW		
Dimensions	117mm x 228mm x 470mm		
Weight	11.8 kg		
Torch Air pressure	5.2 bar		
Torch Air consumption	190 l/m		
Input voltage	110/230V, 1 ph, 50/60 Hz		
Duty Cycle	40% @ 40A @ 230V 30% @ 30A @ 110V		
Amperage Draw @ I eff	16.3A @ 110V 13.5A @ 230V		

Ordering Information –	
Description	Part Number
ESAB Cutmaster 40 6.1m SL60 110/230V 1ph CE	0559142460

Ordering Information – Wear and Spare Parts			
1Torch consumables	Part Number		
Electrode	9-8215		
Start Cartridge	9-8213		
Tip – Drag (40A)	9-8207		
Tip – Standoff (40A)	9-8208		
Tip – Gouging A (40A)	9-8225		
Shield Cup	9-8218		
Shield Cap (Drag only)	9-8244		
Shield Cup Max Life	9-8237		

Gouging Profiles				
	Output Range	Depth	Width	Profile
Tip A	40 Amps (MAX)	Shallow	Narrow	
Tip B	50-100 Amps	Deep	Narrow	
Tip C	60-120 Amps	Moderate	Moderate	
Tip D	60-120 Amps	Shallow	Wide	
Tip E	120 Amps	Moderate	Wide	

Options & Accessories	
Description	Part Number
Spare Parts Kit	5-2551
Circle Cutting Guide Deluxe	7-8910
Circle Cutting Guide kit	7-3291
Raduis roller cutting guide kit	7-7501
Straight Line Cutting Guide	7-8911
Stand off cutting guide 40A	9-8251
Trigger guard	9-8420
Leather Lead Covers 6.1m	9-1260
Leather Lead Covers 15.2m	9-1280
ATC ® 1Torch® SL 60 75° 6.1M	7-5204
ATC ® 1Torch® SL 60 90° 6.1M	7-5260

Note: All Spare Parts Kits include ten (10) Tips, five (5) Electrodes and one (1) Start Cartridge.



